

COMPANY PROFILE.

INTRODUCTION :

We are pleased to introduce our self as a one of the quality manufacturer of "FIT-WELL" brand ISI/DIN standard TRAUB-COLLETS AND ACCESSORIES DIAMOND COLLETS AND ACCESSORIES as well as BUTTON COLLETS AND ACCESSORIES for various make machines.

For Your Kind Information at Present we are Manufacturing Under mention Collets and accessories

(A) TRAUB COLLET AND ACCESSORIES

- (1) TRAUB-COLLETS : Suitable for Model A-15, A-25, A-30, A-42, & A-60
Vertical Serration \geq 9.50 mm Horizontal Serration \geq 6.00 mm
- (2) A-32-COLLETS : Suitable for BROWN & SHARP AND SEWMAC Machine
- (3) DRILL-COLLETS : Suitable for Model A-3 & A-4
- (4) DRILL-QUILL : Suitable for Model A-3 & A-4
- (5) DRILL-SLEEVE : Suitable for Model A-3 & A-4
- (6) CAM-ROLLER : Suitable for Model A-15, A-25, & A-42
- (7) CAM-PIN : Suitable for Model A-15 (10mm) & A-42 (12mm)
- (8) CHUCK-LEVERS : Suitable for Model A-15, A-25, A-30, A-42, & A-60
- (9) CHUCK-LEVERS : Suitable for Model Strohm, Tornos, Peterman

(B) DIAMOND COLLET AND ACCESSORIES

- (1) Draw Back Type with External thread (DBX TYPE) with accessories Suitable for 1/4, 1/2, 3/4, 1" Inch Machine. Available Bore Size 4.8, 4.9, 5.00,
- (2) Slitting Machine Collets Suitable for APPLIED & KELVIN Machine
- (3) Inner shaft 1/4, 1/2, 3/4, & 1" Inch Suitable for APPLIED & KELVIN Machine
- (4) Traub-chuck Levers. Suitable for model A-15 & A-25
- (5) Slitting cutter shaft or washers. Size 6.50 mm & 9.50 mm and Accessories

(C) BUTTON COLLET AND ACCESSORIES

- (1) BUTTON COLLETS : Suitable for BONETI and GUISSI make machine Lin -14 to 40
- (2) COLLET SPANNER : Suitable for Lin - 14 to 40
- (3) BLANK CUT. PUNCH : Round, Lin - 14 to 40
- (4) NEEDLE ROD : Length 410 mm & 490 mm Bore size 1.6 to 4 mm

(Cont'dPage 2)

[PAGE No: 2]

[1] NAME & ADDRESS OF THE FIRM :

OFFICE & FACTORY

FITWELL ENGINEERS
CHHANIYARA ESTATE, DHEBAR ROAD (SOUTH),
ATIKA, B/H PANCHESHWAR ESTATE,
RAJKOT – 360 002.

TEL : + 91 – (0281) – 2367412
FAX : + 91 – (0281) – 2367412
E-MAIL : info@fitwellcollets.com

[2] CONTACT PERSONS :

SR. NO.	NAME	DESIGNATION	TELEPHONE NO.
01	MR. MANOJ SINROJA	PROPRIETOR	O. (0281)-2367412 Cell.:98251 96077
02	MR. BHUPENDRA SINROJA	TECHNICAL PERSON	O. (0281)-2367412 Cell.: 94272 06889

[3] WEEKLY OFF : PRESENTLY WEDNESDAY

[4] OFFICE / WORKING TIMINGS : 8 A.M. TO 8 P.M.

[5] TOTAL AREA OF THE UNIT :

(a) COVERED AREA : 2,200 Sq. Feet
(b) UNCOVERED AREA : 1,800 Sq. Feet

[6] POWER SUPPLY :

(a) SANCTIONED POWER : 75 KVA.
(b) INSTALLED POWER : 60 KVA.

(Cont'd Page 03)

PAGE NO. 3

[7] PERSONNEL EMPLOYED :

DEPARTMENT	TECHNICAL	NON-TECHNICAL	SKILLED	SEMI-SKILLED
FACTORY/WORKS	3	10		
INDUSTRIAL STAFF			15	5

[8] PLANT & MACHINERY : GIVEN IN APPENDIX – “A” ENCLOSED.

[9] LABORATORY / Q.A. EQUIPMENTS / INSTRUMENT :

GIVEN IN APPENDIX – “B” ENCLOSED.

[10] LIST OF CUSTOMERS : GIVEN IN APPENDIX – “C” ENCLOSED.

[11] STATUTORY DETAILS :

- (A) M.S.M.E. NO. : DIC/RAJ/EMI/PART-2/3452 DT. 03-09-09.
(B) TIN S.T. NO : 24090901158 DT. 01-10-2005
(C) TIN C. S. T. NO. : 24590901158 DT. 01-10-2005

[12] OUR BANKER : **HDFC BANK LTD.**
BHAKTINAGAR CIRCLE,
80 FT ROAD CORNER,
RAJKOT , GUJARAT (INDIA)

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APPENDIX - "A"

LIST OF PLANT MACHINERY & EQUIPMENTS.

SR. NO.	NAME OF ITEM	MAKE	QTY.
01	C.N.C. MACHINE	M/S. JAYOTI CNC - RAJKOT	01
02	C.N.C. MACHINE	M/S. ACE DESIGNERS LTD. - BANGALORE	02
03	POWER PRESS	M/S. SAILESH MACHINE TOOL - RAJKOT	01
04	GRIDING MACHINE EXTERNAL	M/S. SHARDA MECHANIC WORKS PVT. LTD. - SURENDRANAGAR	03
05	GRIDING MACHINE INTERNAL	M/S. CHAMPKRAFT MACHINE TOOLS - WADHAVAN CITY	02
06	GRIDING MACHINE INTERNAL	M/S. WOMBARD	01
07	TURNING MACHINE	M/S. ANIL ENGINEERING CO. - RAJKOT	05
08	TURNING MACHINE	M/S. DYANAMIC MACHINE TOOLS - RAKOT	02
09	MILING MACHINE	M/S. GAJJAR MICHANICAL WORKS - GONDAL	03
10	INDUCTION FURNACE	M/S. INDUCTOTHERM (I) PVT. LTD. - AHMEDABAD	01
11	VIBRATOR	M/S. GALA PRECISION TECHNOLOGY LTD. - THANE	01
12	ALTRA SONIC WASH	M/S. EMCOLITE ULTRASONIC - MUMBAI	01
13	DRAYER MACHINE	LOCAL MAKE	01
14	OIL SPARY MACHINE	LOCAL MAKE.	01

APPENDIX - "B"

LIST OF QUALITY ASSURANCE & LABORATORY EQUIPMENTS & INSTRUMENTS.

SR. NO.	NAME OF ITEM	MAKE	QTY.
1	SURFACE PLATE	M/S. MICRO PLATE	01
2	HIGHT GAUGE	M/S. MITUTOYO - JAPAN	02
3	BORE GAUGE	M/S. MITUTOYO - JAPAN	05
4	SLIP GAUGE	M/S. MICRO PLATE	02
5	MICRO METER	M/S. MITUTOYO - JAPAN	30
6	BORE MICRO METER	M/S. MITUTOYO - JAPAN	08
7	CALIPER	M/S. MITUTOYO - JAPAN	10
8	DIAL	M/S. MITUTOYO - JAPAN	20

APPENDIX - "C"

LIST OF OUR FEW ESTEEMED DELEAR & EXECUTIVE

SR. NO.	MANE OF COMPANY	CITY
01	M/S. SUBRAO ENTERPRISE	PUNE
02	M/S. BHAVIN SALES CORPORATION	MUMBAI
03	M/S. NILESH INDUSTRIES	MUMBAI
04	M/S. PATANI BROTHERS	MUMBAI
05	M/S. DURGA ENTERPRISE	MUMBAI
06	M/S. ROHINI ENTERPRISES	NASHIK
07	M/S. DHARA CORPORATION	AHMEDABAD
08	M/S. OM ENTERPRISE	BARODA
09	M/S. GAJJAR INDUSTRIES	BHAVNAGAR
10	MR. MAHESH ARDESHANA	SURAT
11	MR. TILAK S. RAIYA	MUMBAI
12	MR. BHARAT GAJJAR	BOTAD

PROCESS FLOW CHART

- (A) RAW MATERIAL
- EN-47
- (B) MATERIAL TESTING
- Material Lab Testing
- (C) MACHINING
- Raff Machining
- (D) STRESS RILIVING
- 650° C
- (E) MACHINING
- CNC Finish Machining,
- (F) HEAT TREATMENT
- Through out Hardening 55 ± 1 HRC
- (G) SUBZERO TREATMENT
- -80° C , 3 Hour 61 ± 1 HRC
- (H) TEMPRING PROCESS
- 180° C, 2 Hour 60 ± 1 HRC
- (I) INDUCTION PROCESS
- Backside Hardness Reduce upto 42 ± 2 HRC
- (J) GRINDING
- All Dimension, As Per IS Standard, IS : 6238 – 1971.
 - Concentricity, As Per IS Standard, IS : 6238 – 1971.
- (K) SURFACE TREATMENT
- Wibro Fine Media Polishing
 - Ra μ Value - 0.4 to 0.6
- (L) WASHING & CLEANING
- MTO Washing
 - Rust Preventive Oil
- (M) PACKING & DISPATCHING